

Date: • Wednesday, 8/15/2007 3:20:04 PM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CONSOLE BRACKET HI-SLOPE
Job Number	: 33908		
Estimate Number	: 11004		
P.O. Number	: N/A	Part Number	: D2606
This Issue	: 8/15/2007 S.O. No. : N/A	Drawing Number	: D2606 REV A1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: A1
Previous Run	: 31334	Material	: N/A
Written By	: <u>JLM/07-08-15</u>	Due Date	: 8/31/2007
Checked & Approved By	:	Qty:	20 Um: Each
Comment	: Est. D 98.11.26 Added Inspection DM Est Rev:E Now On Waterjet 07-03-22 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M2024T3S040	2024-T3 .040 sheet
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Comment: Qty.: 0.1582 sf(s)/Unit Total : 3.1647 sf(s)

2024-T3 .040 sheet

Material: 2024-T3 (QQ-A-250/4) 0.040" thick

Stack of 10

(M2024T3S.040) Batch M105225 IB 07-08-15

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2606

Dwg Rev: A1

Prog Rev: A1

IB 07-08-15

(20)

2-Deburr if necessary

SAD 07/08/16

(20)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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IB 07-08-15



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

IB 07/08/15

(20)

counter

Process Sheet

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Part Number: D2606

Job Number:



Seq. #: Machine Or Operation: Description :

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Deburr 3AD 07/08/16 20

Form as per Dwg D2606

8B 07/08/17 (20)

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

En 07/08/20 (420) Coenter

7.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

M-h 07/08/22

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

07/08/22 (20)

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/08/23 (20)

10.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/08/24 (20)

Job Completion



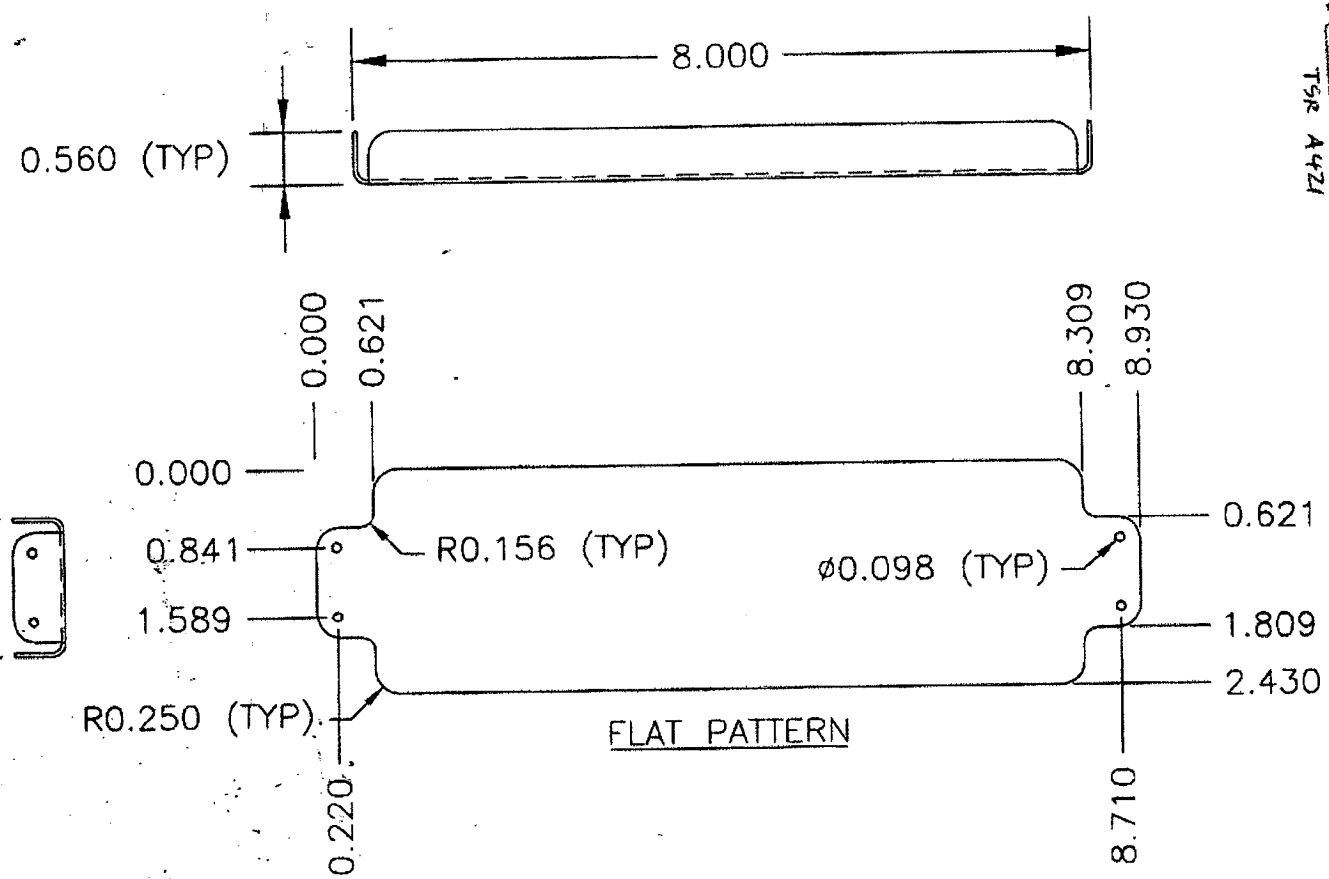
07/08/24

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD
97.11.04 KE	BW	VICTORIA INTERNATIONAL AIRPORT, CANADA
TSR 4421		
CHECKED	APPROVED	DRAWING NO.
KE		D2606
DATE	TITLE	REV. A
97.10.23	CONSOLE BRACKET	SHEET 1 OF 1
		SCALE 1:2
A	97.10.23	D2606 WAS D206-547-27
AI	02.06.04	ADD FINISH

RELEASED



MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK
 PROFILE CONTROLLED BY FOLIO H2606
 BEND RADIUS 0.093
 FINISH: CHEMICAL CONVERSION COAT PER DART Q51 005 4.1

